# Table of contents

## 1 General data

1.1 Preface ........................................................................................................... 6  
1.2 General information about this operating manual ........................................ 6  
1.3 Contact information ...................................................................................... 7  
1.4 Warranty and liability .................................................................................... 7  
1.5 Intended use .................................................................................................. 8  
1.5.1 Indication and contraindication ............................................................... 8  
1.5.2 Federal law .............................................................................................. 8  
1.6 Structure of the document ............................................................................ 9  
1.6.1 Identification of the danger levels ....................................................... 9  
1.6.2 Formats and symbols used ..................................................................... 9

## 2 Safety information

2.1 Basic safety information ............................................................................... 10  
2.2 Information on the unit ................................................................................. 10  
2.3 Risk of crushing .............................................................................................. 10  
2.4 Condensation .................................................................................................. 10  
2.5 Qualifications of operating personnel ........................................................... 10  
2.6 Radiation protection ....................................................................................... 11  
2.7 Hygiene .......................................................................................................... 11  
2.8 Trouble-free operation .................................................................................. 11  
2.9 Interference with electronic devices .............................................................. 11  
2.10 Risks of electromagnetic fields ..................................................................... 12  
2.11 Modifications to the product ...................................................................... 12  
2.12 Electromagnetic compatibility ................................................................... 12

## 3 Technical description

3.1 Technical data ................................................................................................. 13  
3.2 Diagrams ........................................................................................................ 15  
3.3 Certification, registration and standards ...................................................... 16
<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>4  Controls and functional elements</td>
<td>17</td>
</tr>
<tr>
<td>4.1 Operating and Display Elements</td>
<td>17</td>
</tr>
<tr>
<td>4.2 Meaning of the icons</td>
<td>18</td>
</tr>
<tr>
<td>4.3 Display structure</td>
<td>19</td>
</tr>
<tr>
<td>4.4 Wall model version</td>
<td>19</td>
</tr>
<tr>
<td>4.5 Version Ceiling model/Ceiling combination</td>
<td>20</td>
</tr>
<tr>
<td>4.6 Mobile stand variant</td>
<td>21</td>
</tr>
<tr>
<td>4.7 Version Unit model</td>
<td>23</td>
</tr>
<tr>
<td>4.8 Accessories</td>
<td>24</td>
</tr>
<tr>
<td>4.9 Exposure times</td>
<td>25</td>
</tr>
<tr>
<td>4.9.1 Possible exposure times in seconds</td>
<td>25</td>
</tr>
<tr>
<td>4.9.2 Pre-programmed exposure times for films of sensitivity class E and with a 200 mm (8&quot;) FHA cone</td>
<td>25</td>
</tr>
<tr>
<td>4.9.3 Pre-programmed exposure times for films of sensitivity class E and with a 300 mm (12&quot;) FHA cone</td>
<td>26</td>
</tr>
<tr>
<td>4.9.4 Pre-programmed exposure times for XIOS XG sensors with 200 mm (8&quot;) FHA cone</td>
<td>27</td>
</tr>
<tr>
<td>4.9.5 Pre-programmed exposure times for XIOS XG sensors with 300 mm (12&quot;) FHA cone (round or square cone)</td>
<td>28</td>
</tr>
<tr>
<td>5  Operation</td>
<td>29</td>
</tr>
<tr>
<td>5.1 Preparing the exposure</td>
<td>29</td>
</tr>
<tr>
<td>5.1.1 Switch the unit on</td>
<td>29</td>
</tr>
<tr>
<td>5.1.2 Selecting the tooth icon</td>
<td>29</td>
</tr>
<tr>
<td>5.1.3 Selecting the patient symbol</td>
<td>30</td>
</tr>
<tr>
<td>5.1.4 Checking the kV value</td>
<td>30</td>
</tr>
<tr>
<td>5.1.5 Plus/Minus keys</td>
<td>30</td>
</tr>
<tr>
<td>5.1.6 Checking the imaging technology</td>
<td>30</td>
</tr>
<tr>
<td>5.2 Positioning the patient/X-ray tube assembly</td>
<td>31</td>
</tr>
<tr>
<td>5.3 Releasing the exposure</td>
<td>32</td>
</tr>
<tr>
<td>5.4 Adapting basic settings</td>
<td>34</td>
</tr>
<tr>
<td>6  Maintenance</td>
<td>36</td>
</tr>
<tr>
<td>6.1 Cleaning and care</td>
<td>36</td>
</tr>
<tr>
<td>6.1.1 Cleaning</td>
<td>36</td>
</tr>
<tr>
<td>6.1.2 Disinfecting</td>
<td>36</td>
</tr>
<tr>
<td>6.1.3 Maintenance of accessories</td>
<td>37</td>
</tr>
<tr>
<td>6.2 Inspection and maintenance</td>
<td>38</td>
</tr>
</tbody>
</table>
7 Error messages ................................................................................................................. 39
  7.1 List of error messages .................................................................................................. 39
8 Dismantling and disposal ................................................................................................. 41
  8.1 Dismantling and reinstallation .................................................................................. 41
  8.2 Disposal .................................................................................................................... 41
  8.2.1 Disposal of the X-ray tube assembly .................................................................... 42
9 Dose area product (DFP) ................................................................................................. 43
10 Brief Operating Instructions ........................................................................................... 47
1 General data

1.1 Preface

Dear Customer,

Thank you for purchasing the Heliodent Plus X-ray system. This system can be used to take intraoral X-rays. Please familiarize yourself with the unit by reading through these Operating Instructions before taking any X-rays of patients. Please comply with the applicable radiation protection regulations and warnings at all times.

Dentsply Sirona requires regular constancy tests to ensure image quality.

Your Heliodent Plus team

1.2 General information about this operating manual

Observe the Operating Instructions

Please familiarize yourself with the unit by reading through these Operating Instructions before putting it into operation. It is essential that you comply with the specified warning and safety information.

Always keep the operating instructions handy in case you or another user require(s) information at a later point in time. Save the operating instructions on the PC or print them out.

If you sell the unit, make sure that the operating instructions are included with it either as a hard copy or on an electronic storage device so that the new owner can familiarize himself with its functions and the specified warning and safety information.

Online portal for technical documents

We have set up an online portal for the Technical Documents at http://www.dentsplysirona.com/manuals. There, you can download these operating instructions and further documents. Please complete the online form if you would like a hard copy of a particular document. We will then be happy to send you a printed copy free of charge.

Help

If you require additional help despite having thoroughly studied the Operating Instructions, please contact your dental depot.
1.3 Contact information

Customer service center

For technical questions, use the contact form on the internet at the following address:
http://srvcontact.sirona.com

Manufacturer's address

Sirona Dental Systems GmbH
Fabrikstrasse 31
64625 Bensheim
Germany
Tel.: +49 (0) 6251/16-0
Fax: +49 (0) 6251/16-2591
e-Mail: contact@dentsplysirona.com
www.dentsplysirona.com

1.4 Warranty and liability

Maintenance

In the interest of the safety and health of patients, users and other persons, inspection and preventive maintenance must be performed at scheduled intervals to ensure the operational reliability and functional safety of your product (IEC 60601-1 / DIN EN 60601-1 etc.).

The system owner is responsible for making sure that all scheduled inspections and preventive maintenance activities are performed.

As manufacturers of medical electrical equipment we can assume responsibility for the safety-related features of the equipment only if maintenance and repair are carried out only by ourselves or agencies expressly authorized by us, and if components affecting safe operation of the system are replaced with original spare parts upon failure.

Exclusion of liability

In the event that the system owner fails to fulfill the obligation to perform scheduled inspections and preventive maintenance activities or ignores error messages, Sirona Dental Systems GmbH and its authorized dealers cannot assume any liability for damages.

Certificate of work

We suggest that you request a certificate, showing the nature and extent of the work performed, from those who carry out such work, and specify that the certificate show any changes in rated parameters or working ranges, as well as the date, the name of the firm and a signature.
1.5 Intended use

The Heliodent Plus is an extraoral X-Ray source system intended to be used for dental radiographic examination and diagnosis of diseases of the teeth, jaw, and oral structures.

1.5.1 Indication and contraindication

Indications in the areas:

- Conservative dentistry
- Caries diagnosis, especially of proximal lesions
- Endodontics
- Periodontology
- Prosthodontics
- Functional diagnosis and therapy of craniomandibular dysfunctions
- Surgical dentistry
- Implantology
- Oral and maxillofacial surgery
- Orthodontics

Contraindications:

- Display of cartilage structures
- Display of soft tissue

1.5.2 Federal law

CAUTION Federal law (USA) restricts sale of this device to or on the order of a physician, dentist, or licensed practitioner.
1.6 Structure of the document

1.6.1 Identification of the danger levels

To prevent personal injury and material damage, please observe the warning and safety information provided in these operating instructions. Such information is highlighted as follows:

- **DANGER**
  An imminent danger that could result in serious bodily injury or death.

- **WARNING**
  A possibly dangerous situation that could result in serious bodily injury or death.

- **CAUTION**
  A possibly dangerous situation that could result in slight bodily injury.

- **NOTICE**
  A possibly harmful situation which could lead to damage of the product or an object in its environment.

- **IMPORTANT**
  Application instructions and other important information.

Tip: Information for simplifying work.

1.6.2 Formats and symbols used

The formats and symbols used in this document have the following meaning:

- ✓ Prerequisite
  1. First action step
  2. Second action step
  or
  ➢ Alternative action
  ➢ Result
  ➢ Individual action step

- See “Formats and symbols used [→ 9]”

- Identifies a reference to another text passage and specifies its page number.

- ● List
  Designates a list.

- “Command / menu item”
  Indicates commands, menu items or quotations.
2 Safety information

2.1 Basic safety information

**NOTICE**

This unit must not be operated in areas subject to explosion hazards.

2.2 Information on the unit

Accompanying documents

This symbol can be found next to the rating plate on the unit.

Meaning: Observe the Operating Instructions when operating the unit.

This symbol can be found on the rating plate on the unit.

Meaning: The accompanying documents are available on the manufacturer's homepage.

2.3 Risk of crushing

**CAUTION**

Gaps appear between the internal hinges when moving the angular Heliodent Plus stay arm.

Fingers may be crushed in these gaps.

➢ Ensure that you never place your fingers in the gaps between the hinges, neither during operation nor for cleaning purposes.

2.4 Condensation

Extreme temperature fluctuations may cause condensation inside the unit. Do not switch the unit on before it has reached normal room temperature. See also the chapter Technical data.

2.5 Qualifications of operating personnel

The unit may only be operated by skilled or properly trained personnel.
2.6 Radiation protection

The valid radiation protection regulations and measures must be observed. The statutory radiation protection equipment must be used. In order to reduce radiation exposure, Dentsply Sirona recommends using bismuth or lead shields or aprons, especially for pediatric patients.

During an exposure, the operator should move as far away from the X-ray tube assembly as the coiled cable of the release button permits.

With the exception of the patient, no other persons without radiation protection are allowed to stay in the room during an exposure. In exceptional cases, a third person may provide assistance, but not the practice staff.

If the patient is within reach of the unit including its operating elements, they must be supervised. Visual contact with the patient and the unit must be maintained throughout the entire exposure.

In case of malfunctions, cancel the exposure immediately by letting go of the exposure release button.

2.7 Hygiene

Suitable hygienic measures must be taken to prevent cross contamination among patients, operators and other persons.

Before positioning the patient in the unit, you must ensure that

- all auxiliary X-ray equipment is used and prepared (sterilized and/or disinfected) in accordance with manufacturer specifications (e.g. hygienic protective sleeves).

Compliance with the hygienic measures prevents the transmission of infections that can trigger severe illnesses.

2.8 Trouble-free operation

Use of this system is permissible only if it works properly without malfunctions. If trouble-free operation cannot be ensured, the unit must be taken out of service, checked by authorized technicians for malfunctions and, if necessary, repaired.

The device may only be operated with a complete cover and protective hood.

2.9 Interference with electronic devices

To prevent the malfunctioning of electronic devices and data memories, these objects must be removed prior to the X-ray exposure.
2.10 Risks of electromagnetic fields

The function of implanted systems (cardiac pacemakers or cochlear implants, for example) can be affected by electromagnetic fields. Before commencing treatment, ask if the patient has a cardiac pacemaker or any other implanted system. Any prevailing risks are listed in the documentation provided by the implant manufacturer.

2.11 Modifications to the product

Modifications to this product which may affect the safety of the operator, patients or third parties are prohibited by law!

2.12 Electromagnetic compatibility

The acquisition unit complies with the requirements of the standard IEC 60601-1-2.

Medical electrical devices are subject to special precautionary measures with regard to electromagnetic compatibility (EMC). It must be installed and operated as specified in the “Installation Requirements” document. Portable and mobile RF communications equipment may affect medical electrical equipment.

If the installation requirements and the following recommendations are not observed, there is a risk that the X-ray images will not have the correct exposure. The correctness of the radiation parameters and the repeatability of the dose values in particular may be affected.

Only operate units approved by Dentsply Sirona at a distance of < 30 cm from the X-ray unit. The Dentsply Sirona intraoral sensors are approved for this.

In the case of repairs, only use replacement parts approved by Dentsply Sirona.

Only use disinfectants approved by Dentsply Sirona so as not to damage electrical insulation.

Portable HF equipment must not be placed within a 30 cm radius of the X-ray unit.

HF surgery units and X-ray units must not be operated at the same time.
3 Technical description

3.1 Technical data

Nominal voltage: 120V, 200V–240V
Permissible fluctuation: ±10%
Rated current:
At 120 V: 10A
At 200–240 V: 6–5 A
Nominal frequency: 50 Hz / 60 Hz
Internal line impedance:
At 120 V: 0.3 ohms
At 200–240 V: 0.8 Ohm
Main building fuse: 16 A slow blow
Power input during radiation: 1.2 kW
Power input in standby mode:
Tube voltage: 60 kV / 70 kV switchable (max. tolerance ± 5 kV)
Tube current: 7 mA (max. tolerance ± 1.4 mA)
High-voltage waveform: DC high frequency residual ripple value ≤ 4 kV
High voltage generation frequency: 50 kHz - 70 kHz
Radiation time: 0.01 – 3.2 s (max. tolerance ± 10% +1 ms)
Pulse/pause ratio: automatic monitoring from 1:1 to 1:60
Total filtration of X-ray tube assembly: > 1.5 Al / 70 IEC 60522
Radiation field: Ø < 60 mm
Dose rate:
8.5 mGy/s ±40% at 60 kV
11 mGy/s ±40% at 70 kV
Measuring instruments: PTW Nomex with an ionization space of 1 cm³ or Unfors multi-o-meter
Measuring conditions: 200 mm focus-meter space 230 V nominal voltage
Focal spot size as specified in IEC 60336: 0.4
Focal spot marking O:
Source-skin distance: FHA 200 mm (8") - standard or 300 mm (12")

Class I device
Degree of protection against electric shock: Type B device
Degree of protection against ingress of water: Ordinary equipment (without protection against ingress of water)
Year of manufacture: 20XX (on the rating plate)

Operating mode: Continuous operation

**X-ray tubes:**
Nominal continuous power rating of the X-ray tube: 26 W
Power rating of X-ray tube (70kW/7mA): 490 W
Anode material: Tungsten
Anode angle: 12°
Exposure parameters for determining leakage radiation: 0.12 mA / 70 kV
Leakage radiation at 1 m distance: < 0.25 mGy/h

**Transport, storage and operating conditions:**

Transport and storage conditions:
- Temperature: -40°C – +70°C (-40°F – 158°F)
- Relative humidity: 10% – 95%
- Air pressure: 500 hPa – 1060 hPa

Operating conditions:
- Ambient temperature +10°C – +35°C (50°F – 95°F)
- With room temperatures > 35°C (> 95°F) Dentsply Sirona recommends the use of an air conditioning system.
- Relative humidity: 30% - 85% (no condensation)

Operating altitude: ≤ 3000 m
3.2 Diagrams

Cooling curve of tube housing

Cooling curve of X-ray tube

Heating curve of tube housing
3.3 Certification, registration and standards

The dental X-ray equipment for intraoral radiography Heliodent Plus complies with the following standards:

- IEC 60601-1
- IEC 60601-1-3
- IEC 60601-2-65

Original language: German

4 Controls and functional elements

4.1 Operating and Display Elements

<table>
<thead>
<tr>
<th></th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Main ON/OFF switch</td>
</tr>
<tr>
<td>B</td>
<td>Readiness for operation indicator (LED)</td>
</tr>
<tr>
<td>C</td>
<td>Optical radiation indicator for X-ray</td>
</tr>
<tr>
<td>D</td>
<td>Plus/minus keys for exposure time</td>
</tr>
<tr>
<td>E</td>
<td>Digital display of exposure time</td>
</tr>
<tr>
<td>F</td>
<td>Child/Adult pre-selection key</td>
</tr>
<tr>
<td>G</td>
<td>Pre-selection keys and display of 60 kV/70 kV</td>
</tr>
<tr>
<td>H</td>
<td>Pre-selection keys and display of digital mode and film mode</td>
</tr>
<tr>
<td>I</td>
<td>Keys and display for tooth selection/image type</td>
</tr>
<tr>
<td>J1</td>
<td>Release button on J1 coiled cable</td>
</tr>
<tr>
<td>J2</td>
<td>Release button J2 on the Remote Timer</td>
</tr>
<tr>
<td>J3</td>
<td>Release button J3 on the remote control</td>
</tr>
<tr>
<td>K</td>
<td>X-ray tube assembly</td>
</tr>
<tr>
<td>L</td>
<td>Scale for adjusting the angle of inclination</td>
</tr>
<tr>
<td>M</td>
<td>Radiation field limiter</td>
</tr>
<tr>
<td>N</td>
<td>Cone extension</td>
</tr>
<tr>
<td>R</td>
<td>Remote control</td>
</tr>
<tr>
<td>S</td>
<td>Remote Timer</td>
</tr>
</tbody>
</table>
4.2 Meaning of the icons

Patient symbol
Adult

Child

Plus key

Minus key

Exposure release button

Maxillary front tooth

Maxillary canine/premolar

Maxillary molar

Bite-wing exposure

Mandibular front tooth

Mandibular canine/premolar

Mandibular molar
4.3 Display structure

The background lighting of the display indicates the current status of the unit.

<table>
<thead>
<tr>
<th>Background color</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>Blue</td>
<td>Ready for radiation</td>
</tr>
<tr>
<td>Yellow</td>
<td>Radiation</td>
</tr>
<tr>
<td>White</td>
<td>Service</td>
</tr>
<tr>
<td>Red</td>
<td>Error</td>
</tr>
</tbody>
</table>

4.4 Wall model version

Wall model
4.5 Version Ceiling model/Ceiling combination

Ceiling model

Ceiling combination with LEDview Plus
4.6 Mobile stand variant

Mounting of the wall model with round or angular support arm (only support arm length M possible) on a mobile stand for mobile use.

Secure the tube assembly with the fastening strap (B).

Use the two handles (A) on the side to move the mobile stand.

The mobile stand must be moved **slowly** on an **even** surface.

---

**CAUTION**

Risk of injury!

When changing the treatment station, the stay arm must be secured with the fastening strap provided (B).

The mobile stand must be moved extremely carefully using the handholds provided (A).

Particular care must be taken when crossing floor beams. The mobile stand may need to be lifted a little if necessary.

The mobile stand has 4 rollers with brakes.

To lock the rollers in place, press the locking lever (C) down ↓, and to release lift it up ↑.

---

**CAUTION**

Always apply the brakes (C) before setting up the X-ray tube assembly.

The mobile stand can be fitted with a tray (D).

---

**CAUTION**

This tray may hold a maximum of 5 kg.
End stop

Rotation option of the round/angular support arm is 180°.

**CAUTION**

When the angular support arm moves, gaps are created between the support arm and the tray.

Fingers can be crushed in these gaps.

➢ Be careful not to put your fingers in the space between the moving arm and the tray, either during operation or when cleaning.
4.7 **Version Unit model**

Heliodent Plus at a treatment center, only possible with angular support arm system.

Rotation option of the angular support arm is 180°.
4.8 Accessories

**IMPORTANT**
Not all of the accessories listed here are included in the scope of supply.

Only required in countries in which the constancy test is mandatory.

Phantoms for consistency checks on conventional imaging technology
Order No. 59 69 779

Phantoms for consistency checks on the XIOS XG sensor
Order no. 64 00 449

Phantoms for consistency checks on the XIOSPlus sensor
Order no. 62 09 634

Phantoms for consistency checks on the XIOS sensor
Order no. 61 37 447

Cone extension to 300 mm FHA (12”)
Order No. 62 41 983

Square cone extension to 300 mm FHA (12”)
Order No. 62 41 975

Radiation field limitation **white** size 0 (1.8 x 2.4 cm) with rotary handle for
XIOS XG size 0 sensor and conventional imaging technology
Order No. 64 00 142

Radiation field limitation **blue** size 2 (3 x 4 cm) with rotary handle for
XIOS XG size 2 sensor,
XIOS Plus/ XIOS size 2 sensor and conventional imaging technology
Order No. 62 41 991

Radiation field limitation **black** size 1 (2 x 3 cm) with rotary handle for
XIOS XG size 1 sensor,
XIOS Plus/ XIOS size 1 sensor and conventional imaging technology
Order No. 62 42 007
### 4.9 Exposure times

#### 4.9.1 Possible exposure times in seconds

<table>
<thead>
<tr>
<th></th>
<th>0.01</th>
<th>0.02</th>
<th>0.03</th>
<th>0.04</th>
<th>0.06</th>
<th>0.08</th>
<th>0.10</th>
<th>0.12</th>
<th>0.16</th>
<th>0.20</th>
<th>0.25</th>
<th>0.32</th>
<th>0.40</th>
<th>0.50</th>
<th>0.64</th>
<th>0.80</th>
<th>1.00</th>
<th>1.25</th>
<th>1.60</th>
<th>2.00</th>
<th>2.50</th>
<th>3.20</th>
</tr>
</thead>
<tbody>
<tr>
<td>Upper jaw</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>Lower jaw</td>
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<td></td>
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<td></td>
<td></td>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>60 kV</td>
<td>0.06</td>
<td>0.08</td>
<td>0.10</td>
<td>0.12</td>
<td>0.16</td>
<td>0.20</td>
<td>0.25</td>
<td>0.32</td>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>70 kV</td>
<td>0.03</td>
<td>0.04</td>
<td>0.05</td>
<td>0.06</td>
<td>0.08</td>
<td>0.10</td>
<td>0.12</td>
<td>0.16</td>
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</tbody>
</table>

#### 4.9.2 Pre-programmed exposure times for films of sensitivity class E and with a 200 mm (8") FHA cone

<table>
<thead>
<tr>
<th></th>
<th>Upper jaw</th>
<th>Lower jaw</th>
</tr>
</thead>
<tbody>
<tr>
<td>60 kV</td>
<td>0.06</td>
<td>0.08</td>
</tr>
<tr>
<td>70 kV</td>
<td>0.03</td>
<td>0.04</td>
</tr>
</tbody>
</table>

**NOTICE**

- For film of sensitivity class F: Set the exposure time one level lower with the minus button.
- For films of sensitivity class D: Set the exposure time four levels higher with the plus button.
- Using a film holder: Set the exposure time one or two levels higher with the plus button.
### 4.9.3 Pre-programmed exposure times for films of sensitivity class E and with a 300 mm (12”) FHA cone

<table>
<thead>
<tr>
<th></th>
<th>Upper jaw</th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
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<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lower jaw</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th></th>
<th>Upper jaw</th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lower jaw</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Exposure time in seconds with:**

<table>
<thead>
<tr>
<th></th>
<th>60 kV</th>
<th>70 kV</th>
</tr>
</thead>
<tbody>
<tr>
<td>Upper jaw</td>
<td>0.12</td>
<td>0.06</td>
</tr>
<tr>
<td>Lower jaw</td>
<td>0.16</td>
<td>0.08</td>
</tr>
<tr>
<td></td>
<td>0.20</td>
<td>0.10</td>
</tr>
<tr>
<td></td>
<td>0.25</td>
<td>0.12</td>
</tr>
<tr>
<td></td>
<td>0.32</td>
<td>0.16</td>
</tr>
<tr>
<td>Freely programmed values</td>
<td>0.40</td>
<td>0.20</td>
</tr>
<tr>
<td></td>
<td>0.50</td>
<td>0.25</td>
</tr>
<tr>
<td></td>
<td>0.64</td>
<td>0.32</td>
</tr>
</tbody>
</table>

**NOTICE**

For film of sensitivity class F: Set the exposure time one level lower with the minus button.
For films of sensitivity class D: Set the exposure time four levels higher with the plus button.
Using a film holder: Set the exposure time one or two levels higher with the plus button.
### 4.9.4 Pre-programmed exposure times for XIOS XG sensors with 200 mm (8”) FHA cone

#### Possible exposure times in seconds

The recommended exposure times are limited to the following values selected from the possible exposure times:

<table>
<thead>
<tr>
<th></th>
<th>0.01</th>
<th>0.02</th>
<th>0.03</th>
<th>0.04</th>
<th>0.05</th>
<th>0.06</th>
<th>0.08</th>
<th>0.10</th>
<th>0.12</th>
<th>0.16</th>
<th>0.20</th>
<th>0.25</th>
<th>0.32</th>
<th>0.40</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th></th>
<th>Upper jaw</th>
<th></th>
<th>Lower jaw</th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Upper jaw</td>
<td><img src="image1.png" alt="Image" /></td>
<td><img src="image2.png" alt="Image" /></td>
<td><img src="image3.png" alt="Image" /></td>
<td><img src="image4.png" alt="Image" /></td>
<td><img src="image5.png" alt="Image" /></td>
<td><img src="image6.png" alt="Image" /></td>
<td><img src="image7.png" alt="Image" /></td>
<td><img src="image8.png" alt="Image" /></td>
<td><img src="image9.png" alt="Image" /></td>
<td><img src="image10.png" alt="Image" /></td>
<td><img src="image11.png" alt="Image" /></td>
<td><img src="image12.png" alt="Image" /></td>
<td><img src="image13.png" alt="Image" /></td>
<td><img src="image14.png" alt="Image" /></td>
</tr>
<tr>
<td>Lower jaw</td>
<td><img src="image15.png" alt="Image" /></td>
<td><img src="image16.png" alt="Image" /></td>
<td><img src="image17.png" alt="Image" /></td>
<td><img src="image18.png" alt="Image" /></td>
<td><img src="image19.png" alt="Image" /></td>
<td><img src="image20.png" alt="Image" /></td>
<td><img src="image21.png" alt="Image" /></td>
<td><img src="image22.png" alt="Image" /></td>
<td><img src="image23.png" alt="Image" /></td>
<td><img src="image24.png" alt="Image" /></td>
<td><img src="image25.png" alt="Image" /></td>
<td><img src="image26.png" alt="Image" /></td>
<td><img src="image27.png" alt="Image" /></td>
<td><img src="image28.png" alt="Image" /></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Exposure time in seconds with:</th>
<th>60kV</th>
<th>70kV</th>
<th>Freely programmed values</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0.06</td>
<td>0.03</td>
<td>0.05</td>
</tr>
<tr>
<td></td>
<td>0.10</td>
<td>0.05</td>
<td>0.12</td>
</tr>
</tbody>
</table>
### 4.9.5 Pre-programmed exposure times for XIOS XG sensors with 300 mm (12") FHA cone (round or square cone)

#### Possible exposure times in seconds

The recommended exposure times are limited to the following values selected from the possible exposure times:

<table>
<thead>
<tr>
<th>Exposure time in seconds with:</th>
<th>Upper jaw</th>
<th>Lower jaw</th>
</tr>
</thead>
<tbody>
<tr>
<td>60kV</td>
<td>0.12</td>
<td>0.16</td>
</tr>
<tr>
<td></td>
<td>0.20</td>
<td>0.25</td>
</tr>
<tr>
<td></td>
<td>0.32</td>
<td></td>
</tr>
<tr>
<td>70kV</td>
<td>0.06</td>
<td>0.08</td>
</tr>
<tr>
<td></td>
<td>0.10</td>
<td>0.12</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.16</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Freely programmed values</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>0.03</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0.04</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0.05</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0.06</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0.08</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0.10</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0.12</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0.16</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0.20</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0.25</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0.32</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0.40</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0.50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0.64</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0.80</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
5 Operation

5.1 Preparing the exposure

5.1.1 Switch the unit on

Switch on the unit with the main switch (A) (Position I).
During this process none of the keys of the operating panel must be pressed.

After the unit is switched on, a self-test runs.
After approximately 20 seconds, the operational readiness LED (B) is continuously lit and the background lighting of the display changes to blue. The most recent exposure parameters set are displayed.

The unit is ready for radiation.

NOTICE

Error message after the self-test

If an error was detected during the self-test, a corresponding error code is shown on the display. (See chapter entitled "Error Messages"). The LED (B) flashes and the background lighting changes to red. The unit is not ready for operation.

Switch unit OFF and ON again at the main switch (A).

CAUTION

Error message after a repeated self-test

If the error re-occurs, please call your service engineer.

5.1.2 Selecting the tooth icon

Press the key with the tooth icon to denote the region in which you want to take an X-ray.

The programmed exposure time is indicated.

The LED above/below the tooth icon lights up. During bite-wing exposures, the LED to the right of the icon lights up.
5.1.3 Selecting the patient symbol

Press the button with the adult patient icon if you wish to take an X-ray of an adult.

The programmed exposure time is indicated.

Press the button with the child patient icon if you wish to take an X-ray of a child.

The programmed exposure time is indicated.

5.1.4 Checking the kV value:

Check to see which kV value is set.

Press the 60 kV key to switch to 60 kV.

The exposure time for greater contrast is displayed.

Press the 70 kV button to switch to 70 kV.

The exposure time for enhanced detail recognition with a low level of exposure to radiation is displayed.

5.1.5 Plus/Minus keys

If you want to increase the exposure time, press the key with the plus symbol until the desired value is displayed.

If you want to decrease the exposure time, press the key with the minus symbol repeatedly until the desired value is displayed.

<table>
<thead>
<tr>
<th>IMPORTANT</th>
</tr>
</thead>
<tbody>
<tr>
<td>The LEDs above/below the tooth icon previously selected and the patient icon on the display go out.</td>
</tr>
</tbody>
</table>

5.1.6 Checking the imaging technology

If you are working with a digital imaging system (e.g. XIOS XG), the sensor indicator should be lit on the unit. To switch, press the key with the sensor icon.

The exposure time for digital images is displayed.

Set the radiation field limitation for digital imaging technology.

If you wish to take conventional X-ray images (with film), the film indicator should light up on the unit. To switch, press the key with the film icon.

The exposure time for conventional exposures is displayed.

Set the radiation field limitation for conventional imaging technology.
5.2 Positioning the patient/X-ray tube assembly

Ask the patient to take a seat on the chair.
The operating elements of the unit should be out of reach of the patient.
Touch the tube assembly with both hands to position the tube.

- **Parallel technique (with radiation field limitation)**
  Position the film or the X-ray sensor using a holding system for the parallel technique.
  For Sirona X-ray sensors, only the holding systems recommended by Sirona may be used.
  Please comply with the operating instructions for intraoral X-rays supplied with the sensors or films.

- **Half-angle technique (without radiation field limitation)**
  Position the film or the X-ray sensor.

- **Tilt angle**
  X-ray tube assembly at the occlusal plane

  **Upper jaw**
  
  | Molars                     | 35° |
  | Premolars and canines     | 45° |
  | Anterior teeth            | 55° |
  | Bite-wing exposure        | 10° |

  **Lower jaw**

  | Bite-wing exposure | -0° |
  | Anterior teeth     | -20°|
  | Premolars and canines | -10°|
  | Molars             | -5° |
5.3 Releasing the exposure

CAUTION
Comply with the radiation protection provisions.

NOTICE
When using a digital sensor system, establish exposure readiness in Sidexis before you release the exposure, see Sidexis User Manual.

- Check the exposure data.
- Keep the patient and unit in sight.
- Press and hold down the release key J1, J2 or J3. The exposure is taken.

The (X-RAY) indicator C remains lit for the duration of the exposure. In addition, an acoustic signal sounds throughout the entire radiation time.

- The exposure has been completed when the radiation indicator goes out automatically and the acoustic signal stops.
- If the dose area product display is activated, the dose area product appears on the display.

If the release key is pressed again, the cooling-off period appears on the display. The screen is then white.

The operational readiness LED B flashes until the automatic cooling-off period of the X-ray tube assembly has expired (automatic exposure block).
Canceling an exposure

If you let go of the exposure release button prematurely, the exposure is canceled. The elapsed exposure time flashes.
If the device is switched off at the main switch, the exposure is also canceled.

After any key (except for the release button) is pressed, the cooling time starts and the unit is once again ready for operation.
Repeat the X-ray if necessary.
If you are taking an X-ray with film, use a new film.
If you are taking a digital X-ray, ensure that the unit is ready to perform exposures.

**NOTICE**

**Error message**
If an error is detected during the exposure, the exposure is automatically canceled. The error code lights up on the digital display. At the same time, the operational readiness LED (B) flashes.
In the case of an error code, please call your service engineer.

**IMPORTANT**

**Switch off**
If the device is out of use for a lengthy period of time, it can be switched off at the main switch.
5.4 Adapting basic settings

Exposure times for the use of films with the sensitivity class E are factory pre-set, as well as the XIOS XG sensors.

**IMPORTANT**
The exposure times for sensor and film images are programmed separately. The factory pre-set sensor programming is configured for XIOS XG sensors.

The basic setting must be adjusted for other exposure conditions.

**Deviating exposure conditions:**
- E for films of sensitivity class E such as Kodak Ekta Speed, Agfa-Dentus M2
- D for films of sensitivity class D such as Kodak Ultra Speed

Set the exposure time for films of sensitivity class D three levels higher with the plus button.

**Film and development conditions**
Varying film and development conditions can result in additional deviations of one time level up or down.

**IMPORTANT**
The configuration of the film and sensor keys permits flexible adjustment to various film sensitivity classes and sensors. It is also possible to setup the exposure adjustment for another film sensitivity class via the sensor key, if no sensor is being used.

✔ Reprogramming the base values

1. Press the film, sensor and plus buttons at the same time.
   Service S01 appears in the display.

2. Use the plus or minus key to select the base value that is to be changed:
   - S01 corresponds to the base value for film
   - S02 corresponds to the base value for sensor
   - S03 corresponds to the software version

3. Confirm the entry with the Film key.
   The current base value for film or sensor is now displayed:
4. The base value can now be adjusted by pressing the plus or minus buttons. Each level corresponds to about a 25% extension or reduction in exposure time.

5. The entry can be confirmed by pressing the button with the adult patient icon. The new base value is now saved in the unit. To cancel this without changing, press the button with the child patient icon. In either case you will return to point 2 and can select the required base value again or conclude the process by switching the device off.
6 Maintenance

6.1 Cleaning and care

6.1.1 Cleaning

Remove dirt, grime and disinfectant residue regularly using mild, commercially available cleaning agents.

**NOTICE**

*When cleaning or disinfecting, liquids may enter the unit or the release button via the ventilation slots.*

Electrical components of the system can be destroyed by liquids.

➢ Do not spray any liquids into the ventilation slots or the release button.
➢ First spray the liquid onto a cleaning cloth. Then wipe the ventilation slots or release button with the cleaning cloth.
➢ Make sure that no liquids run along the surface into the ventilation slots or release button.

6.1.2 Disinfecting

Only the external surfaces may be disinfected with approved chemical disinfectants. Use only disinfectants that comply with the valid requirements of the respective national regulatory body or whose bactericidal, fungicidal, and virucidal properties have been verifiably tested and approved accordingly.

**NOTICE**

*Cleaning and care agents may contain aggressive ingredients.*

Unsuitable cleaning and care agents are detrimental to health and attack the surface of the unit.

➢ Do NOT use: Substances containing phenol, peracetic acid, peroxide, or any other oxygen-splitting agents, sodium hypochlorite, or iodine-splitting agents.
➢ Use only cleaning and disinfecting agents approved by Dentsply Sirona.

A continuously updated list of approved agents can be downloaded from the Internet on the online portal for technical documents. The portal can also be accessed directly via the following address: www.dentsplysirona.com/manuals

Click on the menu item *"General documents"* and then open the *"Care, cleaning and disinfection agents"* document.
If you do not have access to the Internet, you can order the list in one of the following two ways:

- Order from your local dental depot
- Order from Dentsply Sirona
  Phone: ++49 (0) 62 51/16-16 70
  Fax: ++ 49 (0) 62 51/16-18 18

REF 59 70 905

Dentsply Sirona recommends the following disinfectants:

- MinutenSpray classic, by ALPRO®
- MinutenWipes, by ALPRO®

In the USA and Canada:

- CaviCide® or
- CaviWipes ™.

6.1.3 Maintenance of accessories

**IMPORTANT**

With regard to accessories, particularly those of sensor and film holder systems, please comply with the cleaning and care instructions in the relevant operating instructions.
6.2 Inspect and maintenance

Inspection and preventive maintenance must be performed at scheduled intervals to protect the health and safety of patients, users, and other persons.

The information provided in the document "Inspection and maintenance and safety-related checks" REF "62 14 923" should be helpful here. The document can be downloaded at http://www.dentsplysirona.com/manuals.

Annual inspection

In order to ensure the operational safety and functional reliability of your product, you as the system owner should check the equipment at regular intervals (at least once a year) or commission your dental depot to do so.

Maintenance by the service engineer

In addition to the annual check to be carried out by the system owner or authorized persons, preventive maintenance must be performed after 4, 7 and 10 years, and then at two-year intervals.

Checking image quality

The image quality should be assessed by the system owner at regular intervals, at least once a year.

On digital image receptor systems, the degree of postprocessing (brightness or contrast adjustment) that is required in the image processing software (e.g. SIDEXIS) to produce satisfactory results is used as an assessment criterion.

For conventional X-rays with film processing, the increase of the exposure time is used as an assessment criterion.

If, after taking into account the patient’s anatomy and excluding possible sources of error such as incorrect patient positioning, this criterion seems to apply, immediately contact a service engineer to have potential system faults repaired.

Country-specific requirements

Observe any possible additional country-specific requirements.
7 Error messages

Errors during the self-test are indicated by a five-digit number lighting up. The background color of the display is red.

⚠️ CAUTION

If an error re-occurs after the unit has been switched off and switched on again, please call your service engineer.

Tell the service engineer which error message was displayed.

7.1 List of error messages

<table>
<thead>
<tr>
<th>Error code</th>
<th>Reason and measures</th>
</tr>
</thead>
<tbody>
<tr>
<td>E3 04 30</td>
<td>Release error - the release button may have been pressed during switch on. Switch the device OFF and then ON again. If the error persists, call a service engineer and report the error code.</td>
</tr>
<tr>
<td>E1 11 88</td>
<td>Display mode ACTIVE - X-ray cannot be released. Call a service engineer and report the error code.</td>
</tr>
<tr>
<td>E1 04 03</td>
<td>Internal error. Press any button to acknowledge the error.</td>
</tr>
<tr>
<td>E1 04 04</td>
<td>If the error persists, call a service engineer and report the error code.</td>
</tr>
<tr>
<td>E1 04 06</td>
<td>Press any button to acknowledge the error.</td>
</tr>
<tr>
<td>E6 04 02</td>
<td>If the error persists, call a service engineer and report the error code.</td>
</tr>
<tr>
<td>E5 04 50</td>
<td>Internal error. Switch the device OFF and then ON again and repeat the exposure.</td>
</tr>
<tr>
<td>E6 01 41</td>
<td>If the error persists, call a service engineer and report the error code.</td>
</tr>
<tr>
<td>E6 01 61</td>
<td>Internal error.</td>
</tr>
<tr>
<td>E6 01 62</td>
<td>Switch the device OFF and then ON again and repeat the exposure.</td>
</tr>
<tr>
<td>E6 04 01</td>
<td>If the error persists, call a service engineer and report the error code.</td>
</tr>
<tr>
<td>E6 04 10</td>
<td></td>
</tr>
<tr>
<td>E6 04 11</td>
<td></td>
</tr>
<tr>
<td>E6 04 12</td>
<td></td>
</tr>
<tr>
<td>E6 04 20</td>
<td></td>
</tr>
<tr>
<td>E6 04 21</td>
<td></td>
</tr>
<tr>
<td>E6 04 40</td>
<td></td>
</tr>
<tr>
<td>E6 04 41</td>
<td></td>
</tr>
<tr>
<td>E6 04 42</td>
<td></td>
</tr>
<tr>
<td>E7 01 01</td>
<td></td>
</tr>
<tr>
<td>E7 01 21</td>
<td></td>
</tr>
<tr>
<td>E7 01 51</td>
<td></td>
</tr>
<tr>
<td>E5 01 02</td>
<td>Internal error.</td>
</tr>
<tr>
<td>E5 01 12</td>
<td>Call a service engineer and report the error code.</td>
</tr>
<tr>
<td>E5 01 14</td>
<td></td>
</tr>
<tr>
<td>E5 01 22</td>
<td></td>
</tr>
<tr>
<td>E5 01 32</td>
<td></td>
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<td>E5 01 42</td>
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<tr>
<td>E6 01 11</td>
<td></td>
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<td>E6 01 13</td>
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<tr>
<td>E6 01 23</td>
<td></td>
</tr>
<tr>
<td>E6 01 31</td>
<td></td>
</tr>
</tbody>
</table>
## Error messages

### 7.1 List of error messages

<table>
<thead>
<tr>
<th>Error code</th>
<th>Reason and measures</th>
</tr>
</thead>
<tbody>
<tr>
<td>E1 04 51</td>
<td>Safety circuit - the door switch may not be closed properly. Switch the device OFF and then ON again, check the door switch. If the error persists, call a service engineer and report the error code.</td>
</tr>
<tr>
<td>E3 04 31</td>
<td>Button error - a button may have been pressed during switch on. Switch the device OFF and then ON again. If the error persists, call a service engineer and report the error code.</td>
</tr>
</tbody>
</table>
8 Dismantling and disposal

8.1 Dismantling and reinstallation

When dismantling and reassembling the unit, proceed according to the installation instructions for new installation in order to guarantee its functioning and stability.

8.2 Disposal

In accordance with Directive 2012/19/EU and national disposal regulations regarding old electrical and electronic devices, please be advised that such items must be disposed of in a special way within the European Union (EU). These regulations require the environmentally friendly recycling/disposal of old electrical and electronic devices. Such items must not be disposed of as domestic refuse. This has been expressed using the icon of the “crossed out trash can”.

Disposal procedure

We feel responsible for our products from the first idea to their disposal. For this reason, we give you an option to return our old electronic and electrical devices.

If you wish to dispose of your devices, please proceed as follows:

In Germany

To initiate return of the electrical device, please send a disposal request to enretec GmbH. You have the following options here:

- Use the “Returning an electrical device” button under the “eom” menu item on the enretec GmbH homepage (www.enretec.de).
- Alternatively, you can also contact enretec GmbH directly.
  enretec GmbH
  Kanalstraße 17
  16727 Velten
  Tel.: +49 3304 3919-500
  E-mail: eom@enretec.de

In accordance with the national disposal regulations regarding old electrical and electronic devices (ElektroG), as the manufacturer, we assume the costs for disposing of the electrical and electronic devices in question. Disassembly, transport and packaging costs shall be borne by the owner/operator.

Prior to disassembly/disposal of the product, it must be fully prepared (cleaned/disinfected/sterilized).

If your unit is not permanently installed, it will be collected from the practice. If it is permanently installed, it will be picked up curbside at your address by appointment.

Other countries

For country-specific information on disposal, contact your local dental dealers.
8.2.1 Disposal of the X-ray tube assembly

The X-ray tube assembly in this device contains a tube which can implode, a lead lining and mineral oil.
9 Dose area product (DFP)

Information on patient exposure

Explanation
The patient's exposure to radiation can be determined in the tables below.
To compensate for measuring errors as well as for system and instrument
variations, a tolerance of 20 % must be taken into account.
The radiation exposure is indicated as a dose area product (DFP) of the
energy dose (mGy x cm²) for every available kV level, cone length and
aperture in the tables below.
Furthermore, the Heliodent Plus also permits the dose area product to be
displayed immediately after exposure. The DFP appears on the display
together with the exposure time used.
Ask your service engineer about any individual setting requests you may
have.

Display (sample):

```
0,20 s
38 mGy cm²
```
### Tables with typical values for the dose area product (DFP)

**1st round cone 200 mm**

<table>
<thead>
<tr>
<th>Round cone: 200 mm (8&quot;)</th>
<th>with radiation field limitation</th>
</tr>
</thead>
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## 2nd round cone 300 mm

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1. Heliodent Plus

2. ON

3. or

4. or

5. or

6. 0.12s or 0.03s

7. +35° +45° +55° +10° -20° -10° -5°

8. X-ray

or

or

or
We reserve the right to make any alterations which may be required due to technical improvements.